

INSTALLATION INSTRUCTIONS
1973-1984 G.M. 1/2 TON REAR DUAL SHOCK KIT

Units	Description
2	Axle brackets
2	9/16" x 3 1/2" bolts
2	9/16" locknuts
2	3/8" x 1" bolts
2	3/8" locknuts
2	P19 parts pack
1	Instruction sheet

Carefully check the parts list before starting installation.

1 Being sure under side of vehicle is clean, installation will be much easier.

2 Center punch and drill a 9/16" hole approximately 24" from stock upper mounting and down approximately 1" from top of frame rail on the opposite side of present mount to create a staggered shock mounting with the completed installation looking like a large "V" on both sides.
NOTE: When drilling holes for upper mounts, be sure to check shock clearances and position them accordingly.

3 Remove the lower shock mounting bolts and install the lower double shock bracket over the existing bracket. Replace the lower shock bolts with the bolts provided.

4 Tighten the shock bolts and using the bracket as a guide, drill a 3/8" hole in the stock brackets. Using the 3/8" bolts provided, bolt the double shock and the stock shock brackets together.

5 Install the pins supplied in the 9/16" upper holes.

6 Install shocks.

Mark
Dewey

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